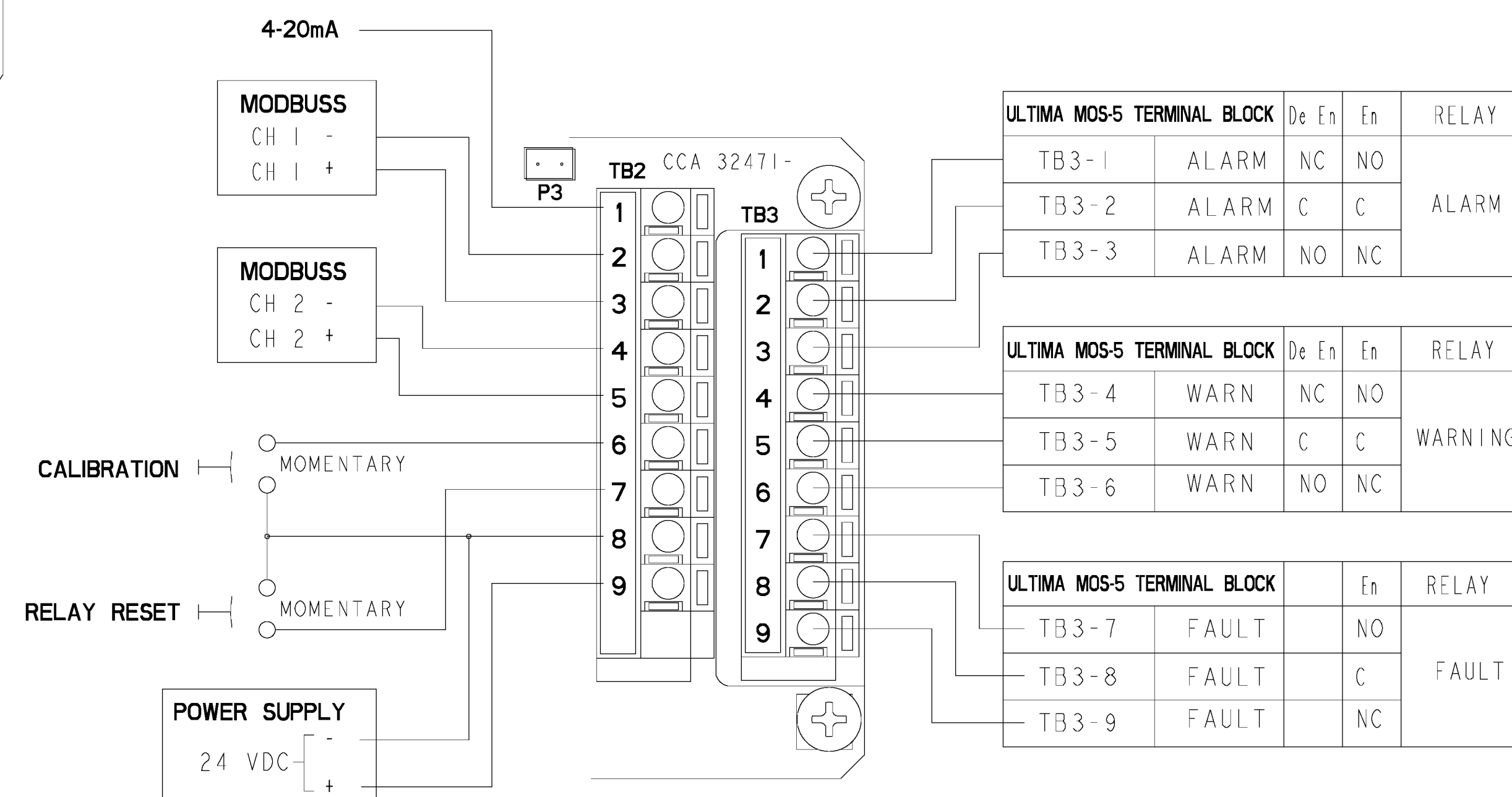
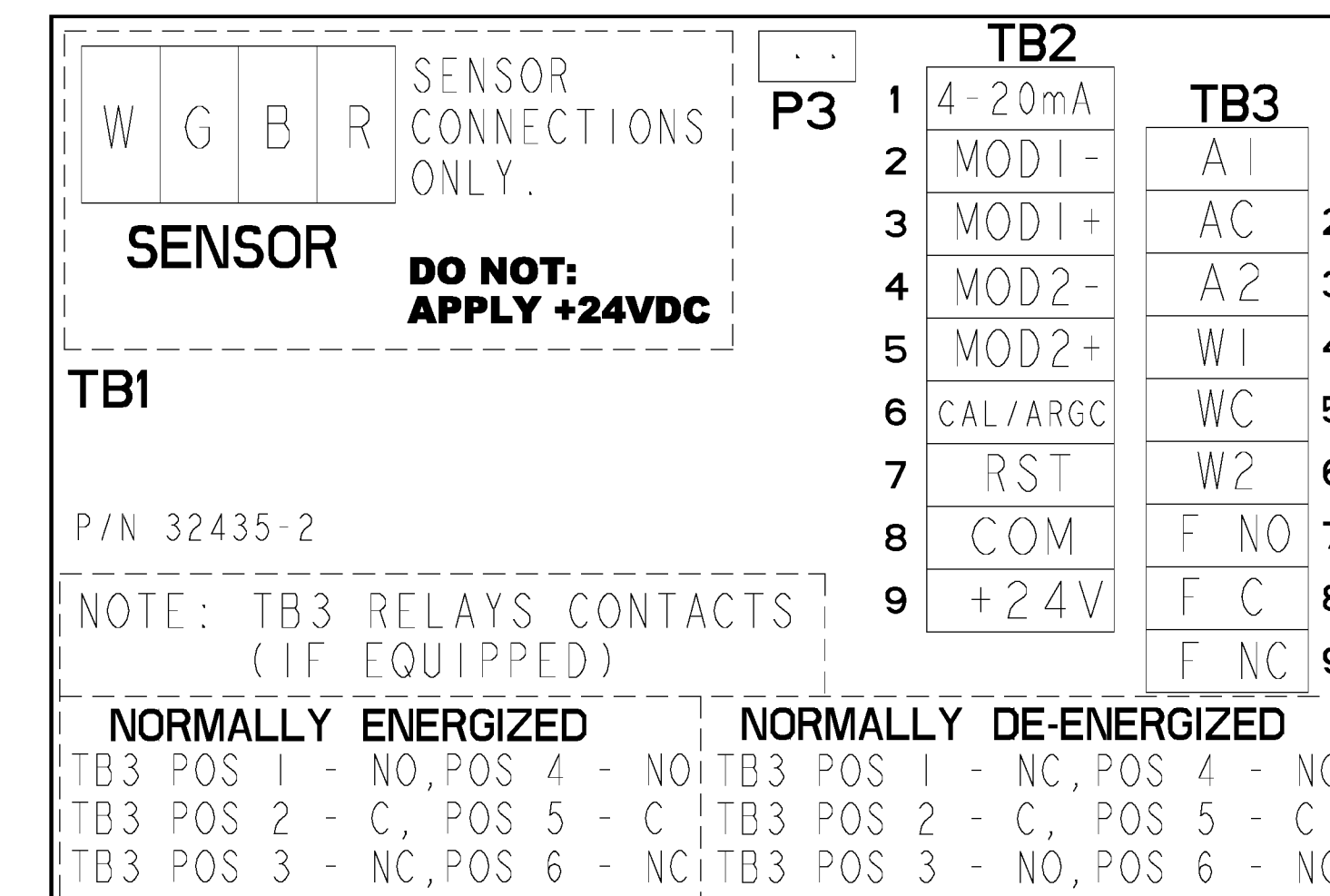




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		MSA STANDARD SHOP PRACTICES APPLY		APPROVAL AGENCY CODE: NO NIOSH ATTR. DOC.: .				
	CODE SYMBOLS		JOB NO. 30011124 PHOTOS					
	CRITICAL 		DRAWN BY DATE					
	MAJOR A 	(NO MARK)	GJT 3-21-2011					
	MAJOR B 		CHECKED BY					
	100 % INSPECTION 		PROJ. ENGR.					
	TOLERANCES UNLESS OTHERWISE SPECIFIED		QUALITY ASSURANCE					
	FRACTIONAL	± 1/64	MANUFACTURING					
	2 PL DEC.	± 0.01						
	3 PL DEC.	± 0.005						
	ANGULAR	± 1 deg.						
	SEE MSA STANDARD SHOP PRACTICES FOR DRILLED HOLE TOLERANCE							
			D.	CADD REF: SK3015-1040		SCALE: 1.000		
				SK3015-1040		SHEET		
						1 OF 1		